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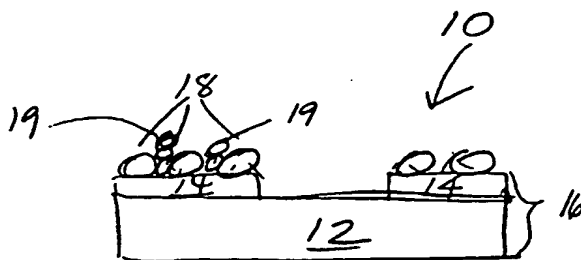
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- (71) Applicant: SONY ELECTRONICS INC. [US/US]; 1 Sony Drive, Park Ridge, NJ 07656 (US).
- (72) Inventors: RUSS, Benjamin, E.; 10915 Sunny Meadow Court, San Diego, CA 92126 (US). SAITO, Ichiro; 4-23-906 Wakabadai Asahi-ku, Yokohama, Kanagawa 241-0801 (JP). BARGER, Jack; 1176 Whitsett Drive, El Cajon, CA 92020 (US).
- (74) Agents: HEID, David, W. et al.; Skjerven, Morrill, MacPherson, Franklin & Friel LLP, 25 Metro Drive, Suite 700, San Jose, CA 95110 (US).
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(54) Title: FIELD EMISSION CATHODES COMPRISED OF ELECTRON EMITTING PARTICLES AND INSULATING PARTICLES



(57) Abstract: Electrophoretic deposition provides an efficient process for manufacturing a field emission cathode (10). Particles (19) of an electron emitting material mixed with particles (18) of an insulating material are deposited by electrophoretic deposition on a conducting layer overlying an insulating layer to produce the cathode. By controlling the composition of the deposition bath and by mixing insulating particles (18) with emitting particles (19), an electrophoretic deposition process can be used to efficiently produce field emission cathodes that provide spatially and temporally stable field emission. The deposition bath for the field emission cathode includes an alcohol, a charging salt, water, and a dispersant. The field emission cathodes can be

used as an electron source in a field emission source in a field emission display device.

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## Field Emission Cathodes Comprised Of Electron Emitting Particles and Insulating Particles

## TECHNICAL FIELD

5           This invention relates generally to field emission display devices, and in particular, to methods of manufacturing cathodes for field emission devices.

## BACKGROUND

10           Field emission displays (FEDs) are flat panel display devices that combine the size and portability advantages of liquid crystal displays (LCDs) with the performance of conventional cathode ray tubes (CRTs). FED devices typically include a field emission cathode positioned opposite a flat screen coated with phosphors. The phosphors emit light in response to bombardment by electrons from the cathode to produce an image. The field emission cathode emits electrons when subjected to an electric field of sufficient strength.

15           The cathode typically includes thousands of microscopic emitter tips for each pixel of the screen. It is principally the emissive nature of the cathode that give FEDs the thin, flat screen features of an LCD with the viewing angle, brightness, and response speed of a CRT.

20           While FEDs are potentially very attractive devices, a limiting factor in the widespread adoption of the technology is the difficulty of manufacturing the devices, particularly the difficulty in manufacturing the FED cathodes. Field emission cathodes have been known for some time. See, for example, Spindt et al. J. of Appl. Phys. 47, 5248 (1976). The field emission cathodes described therein typically comprise sharp-tip metal electron emitters, such as molybdenum cones having a tip radius of the order of a few tens

25           of nanometers. A method of manufacturing such cathodes with Mo cone emitters on a conductive substrate using semiconductor fabrication techniques is described, of example, in U.S. Patent No. 5,332,627 to Watanabe et al. Another example of the use of semiconductor fabrication techniques, including patterning and etching, to manufacture emitter cone structures is provided in U. S. Patent No. 5,755,944 to Haven et al.

30           The benefits of using carbon in the form of graphite or diamond as the emitting material in a field emission cathode have been recognized. A manufacturing process that includes in situ growth of diamond emitter bodies, by for example, chemical vapor deposition (CVD) or flame deposition, or alternatively deposition of pre-existing diamond

grit or powder is described in U.S. Patent No. 5,747,918 to Eom et al. Another approach to fabricating a carbon-based field emitter is given in U.S. Patent No. 5,608,283 to Twichell et al. which avoids diamond CVD and uses fewer semiconductor processing steps than some of the approaches reported above.

5         Despite the variety of processes for producing field emission cathodes that have been developed, there remains a need for improved manufacturing techniques that avoid the complications of previous approaches described above. It would be desirable for the improved techniques for field emission cathodes to be scalable so that large field emission displays can be fabricated at reasonable cost without defects.

## 10         SUMMARY

Electrophoretic deposition provides an efficient process for manufacturing a field emission cathode. Particles of an electron emitting material are deposited by electrophoretic deposition on a conducting layer overlying an insulating layer to produce  
15         the cathode. According to an aspect of the present invention, insulating particles are mixed with electron emitting particles in the deposited layer. Desired properties of a field emission cathode include requisite adhesion strength of the emitting particles to the conducting layer, sufficient emission when an electric field is applied to the cathode, and spatial and temporal stability of the field emission. According to another aspect of the  
20         present invention, by controlling the composition of the deposition bath and by mixing insulating particles with emitting particles, an electrophoretic deposition process can be used to efficiently produce field emission cathodes with the desired characteristics. Electron emitting materials that can be used for the emitting particles include metals, semiconductors, metal-semiconductor compounds, and forms of carbon. For example,  
25         graphite carbon, diamond, amorphous carbon, molybdenum, tin, and silicon, all in powder form, are advantageously used as emitting particles. Beneficial particle sizes are between about 0.05  $\mu\text{m}$  and about 20  $\mu\text{m}$ . Dispersed, rather than uniform, particle size distributions are preferred to improve packing.

30         The insulating particles are composed of a material that has a band gap that is greater than or equal to about 2 eV and is available in powder form. Particular examples of insulating materials used for the insulating particles include  $\gamma$ -alumina, other alumina phases, silicon carbide, and oxides of titanium and zirconium. Best results are achieved for insulating particles between about a quarter and about a half the characteristic size of

the emitting particles. The ratio of emitting particles to insulating particles varies between about 0.1% to about 99% emitting particles by weight, preferably between about 5% and about 50% emitting particles, depending on the particular materials. For graphite carbon particles as emitting particles and  $\gamma$ -alumina particles as insulating particles, a mixture with  
5 about 20 % graphite carbon particles by weight gives advantageous results.

In electrophoretic deposition, particles suspended in a deposition bath are deposited onto a conducting substrate under the influence of an electric field. The composition of the deposition bath plays a crucial role in the electrophoretic deposition process. According to an aspect of the invention, the deposition bath for the field emission cathode includes an  
10 alcohol, a charging salt, water, and a dispersant. The dominant component of the deposition bath is a reasonably hydrophilic alcohol such as a propanol, butanol, or an octanol. A charging salt such as  $\text{Mg}(\text{NO}_3)_2$ ,  $\text{La}(\text{NO}_3)_2$ , or  $\text{Y}(\text{NO}_3)_2$ , at a concentration of between about  $10^{-5}$  to  $10^{-1}$  moles/liter is added to the alcohol. The metal nitrates partially dissociate in the alcohol and the positive dissociation product adsorbs onto the emitting  
15 particles and insulating particles charging them positively. The water content has a significant effect on the adhesion of particles to the conductive layer and to each other. The dissolved charging salt reacts with hydroxide ions from the reduction of water to form a hydroxide that serves as a binder. Water content of between about 1% and about 30% by volume is used to increase the adhesion of deposited particles. The deposition bath also  
20 includes a dispersant, for example, glycerin, at a concentration of from 1% to 20% by volume of the deposition bath. Particularly advantageous results are obtained for deposition of graphite carbon particles in the size range between about 0.1 and 1.0  $\mu\text{m}$  mixed with about 0.05  $\mu\text{m}$   $\gamma$ -alumina particles in a ratio of 20: 80 by weight in a deposition bath of isopropyl alcohol containing  $10^{-3}$  molar  $\text{Mg}(\text{NO}_3)_2$  with 3% water by volume and  
25 1% glycerin by volume.

The field emission cathodes produced according to the method of the present invention exhibit emission with excellent spatial and temporal stability. The emitting layer is a uniform deposit and has good adhesion to the underlying substrate. The field emission cathodes so produced can be used as an electron source in a field emission display device.

30

## BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1a is a schematic cross section of a field emission cathode according to an aspect of the present invention. Fig 1b illustrates emitting particles bound to the conducting material of a field emission cathode.

5 Fig. 2 is a schematic diagram of an electrophoretic deposition cell in which aspects of the present invention are performed.

Fig. 3 is a plot of  $\ln(J/E^2)$  vs.  $1/E$  where  $J$  is the current density and  $E$  is the applied electric field for a cathode according to an aspect of the present invention. The points represent the measured values and the straight line is a least squares fit to the data.

10

## DETAILED DESCRIPTION

Electrophoretic deposition provides an efficient process for manufacturing a field emission cathode. Particles of an electron emitting material are deposited on a conducting layer by electrophoretic deposition to produce the cathode. In electrophoretic deposition, particles suspended in a non-aqueous medium are deposited onto a conducting substrate under the influence of an electric field. Desired properties of a field emission cathode include requisite adhesion strength of the emitting particles to the conducting layer, sufficient emission when an electric field is applied to the cathode, and spatial and temporal stability of the field emission. According to an aspect of the present invention, by controlling the composition of the deposition bath and by mixing insulating particles with emitting particles, an electrophoretic deposition process can be used to efficiently produce field emission cathodes with the desired characteristics.

Fig. 1 is a schematic cross section of field emission cathode 10 which includes conductive material 14 supported on an insulating substrate 12. Substrate 12 and conductive material 14 together constitute cathode support 16. Conductive material 14 can completely cover substrate 12 or it may form a pattern on substrate 12. Particles 18 of an electron emitting material are bonded to conductive material 14. Particles 18 are separated from each other by insulating particles 19. The presence of insulating particles 19 improves the properties of field emission cathode 10.

30 Without being bound to any theory, the beneficial effects of insulating particles 19 are explained as follows. When field emission cathode 10 is placed opposite, and spaced from, an anode in vacuum, and a voltage is applied between cathode 10 and the anode, particles 18 of electron emitting material, eject electrons by field emission. If multiple

particles 18 touch each other, they constitute a single emission site. In Fig. 1b, for example, particles 18a, 18b, and 18c act as a single emission site. When insulating particles 19 isolate the emitting particles from each other, each emitting particle 18 can potentially provide a separate emitting site. Increases in emission current and in temporal  
5 stability of emission are observed when insulating particles are used.

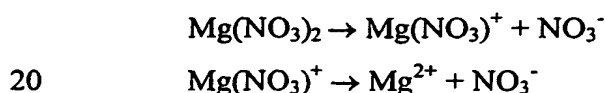
Substrate 12 of field emission cathode 10 is made of a rigid insulating material such as glass, ceramic, or plastic. Metals and metal oxides are used for conductive material 14. Particular examples of conductive materials used in conductive material 14 include indium tin oxide (ITO), gold, chromium, aluminum, and chromium oxide.  
10 Electron emitting materials that can be used in field emission devices include metals, semiconductors, metal-semiconductor compounds, and forms of carbon such as graphite, diamond, and amorphous carbon. For example, graphite carbon, molybdenum, tin, and silicon, all in powder form, are advantageously used as emitting particles 18 in cathode 10. Additional emitter materials include tungsten, zirconium oxide coated tungsten, n-type  
15 doped silicon, porous silicon, metal silicides, nitrides such as gallium nitride, and gallium arsenide on a heavily doped n-type substrate. Beneficial particle sizes are between about 0.05  $\mu\text{m}$  and about 20  $\mu\text{m}$ . Dispersed, rather than uniform, particle size distributions are preferred to improve packing.

As shown in Fig. 1a, insulating particles 19 are smaller in size than emitting  
20 particles 18. Best results are achieved for insulating particles between about a quarter and about a half the characteristic size of the emitting particles. Insulating particles 19 are composed of a material that has a band gap greater than or equal to about 2 electron volts and is available in powder form. Insulating particles that are approximately spherical or cubic in shape are used. Particular examples of insulating materials used for particles 19  
25 include  $\gamma$ -alumina, other alumina phases such as  $\alpha$ -,  $\beta$ -,  $\delta$ -, and  $\zeta$ -alumina, silicon carbide, and oxides of titanium and zirconium. The ratio of emitting particles 18 to insulating particles 19 depends on the materials selected. The particle composition can vary between about 0.1% to about 99% emitting particles by weight, preferably between about 5% and about 50% emitting particles. For example, for graphite carbon particles as emitting  
30 particles 18 and  $\gamma$ -alumina particles as insulating particles 19, a mixture with about 20 % graphite carbon particles by weight gives advantageous results.

An electrophoretic deposition cell 20 used to produce field emission cathode 10 is shown generically in Fig. 2. A negative electrode (cathode) 26 and a positive electrode

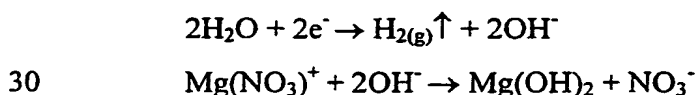
(anode) 24 are suspended in a liquid deposition bath 22. Positively charged particles 28 are suspended in the deposition bath. The method by which the particles are charged is discussed below. Voltage source 30 applies a voltage that produces an electric field E in the region between the positive electrode 14 and the negative electrode 12. Under the influence of electric field E, positively charged particles 28 migrate toward the negatively charged electrode 26. To produce field emission cathode 10, charged particles 28 comprise the desired mixture of emitting particles 18 and insulating particles 19. Cathode support 16, of Fig. 1 is used as the negative electrode 26. Under the influence of electric field E, the mixture of particles 18 and 19 is deposited on cathode support 16 to produce field emission cathode 10.

The composition of deposition bath 22 plays a crucial role in the electrophoretic deposition process. According to an aspect of the invention, deposition bath 22 includes an alcohol, a charging salt, water, and a dispersant. The dominant component of the deposition bath 22 is a reasonably hydrophilic alcohol such as a propanol, butanol, or an octanol. Any alcohol that is miscible with water can be used. A charging salt, such as  $\text{Mg}(\text{NO}_3)_2$ , is dissolved in the alcohol. One effect of the charging salt is to impart an electrical charge to the emitting particles 18 and insulating particles 19. The  $\text{Mg}(\text{NO}_3)_2$  dissociates partially in two steps in the alcohol:



The  $\text{Mg}(\text{NO}_3)^+$  ions adsorb onto the emitting particles 18 and insulating particles 19, charging them positively. Charging salt concentrations between about  $10^{-5}$  and about  $10^{-1}$  moles/liter are used.

The water content of the deposition bath 22 has a significant effect on the adhesion of the deposited emitting particles 18 and insulating particles 19 to the conductive material 14 and of the particles to each other. When water is present as part of the deposition bath, the dissolved charging salt reacts to form a hydroxide that serves as a binder. For example, with  $\text{Mg}(\text{NO}_3)_2$  as the charging salt, the reactions:



lead to formation of magnesium hydroxide. Water content of the deposition bath of between about 1% and about 30% by volume has been found to increase adhesion strength. When water content is too high, evolution of hydrogen gas interferes with particle

deposition on conductive material 14. The charging salt is chosen, therefore, such that the salt of the metal is soluble in the chosen solvent (predominantly alcohol) but the metal hydroxide is insoluble in the chosen solvent. Other examples of charging salts include the nitrates of lanthanum and yttrium.

5           Finally, the deposition bath also includes a dispersant such as glycerin, which also is found to increase adhesion strength. Alternative dispersants include carboxy methyl cellulose, nitro cellulose, and ammonium hydroxide. Including a dispersant in the deposition bath leads to a higher packing density of particles on the patterned conductive material 14. It has been suggested that the hydroxide binder deposits in interstitial regions  
10   between the particles and that adhesion is due to the contact points between particles. By increasing the packing density of the deposit, the number of contact points is increased and thus a higher adhesion strength is achieved. Dispersant concentrations can range from about 1% to about 20 % by volume of the deposition bath. The optimal percentages of the different components of the deposition bath depend on the identity of the emitting  
15   particles, insulating particles, and of the individual components. As shown in the examples below, advantageous results were obtained for deposition of graphite carbon particles in the size range between about 0.1 and 1.0  $\mu\text{m}$  and about 0.05  $\mu\text{m}$   $\gamma$ -alumina particles in a ratio of 20: 80 by weight in a deposition bath of isopropyl alcohol containing  $10^{-3}$  molar  $\text{Mg}(\text{NO}_3)_2$  with 3% water by volume and 1% glycerin by volume.

20           The emitting particles and insulating particles are deposited on cathode support 16 to produce field emission cathode 10 using a parallel plate method of electrophoretic deposition. In parallel plate deposition, a counter electrode, such as positive electrode 24, of the same size and shape as cathode support 16 is positioned parallel to and spaced from cathode support 16. For example, for an ITO patterned 5 cm square glass plate as cathode  
25   support 16, a stainless steel positive electrode 24 is placed at a spacing of approximately 3 cm. The deposition bath as described above is prepared by combining the alcohol, charging salt, water, and dispersant. A mixture of emitting particles and insulating particles is added to the deposition bath. Suitable particle loadings are from about 0.01 to about 10 grams/liter with approximately 3-4 g/l being representative. The particles may be  
30   ball milled with glass beads to break up any agglomerates prior to being added to the deposition bath. For example, carbon particles in the size range of about 0.1 to 1.0  $\mu\text{m}$  are ball milled with 3 mm glass beads for approximately 4 hours prior to deposition.



The cathode support 16 and counter electrode 24 are placed in the particle-loaded deposition bath and a DC voltage is applied between conductive material 14 and counter electrode 24 to obtain a current density of from about 0.5 to about 2 mA/cm<sup>2</sup>. The thickness of the deposit is proportional to the amount of time the voltage is applied. Time and voltages may vary with deposition bath composition and cathode pattern. For example, a voltage of 200 V applied for 90 seconds gave a 25 μm thick carbon/alumina deposit on conductive material 14 composed of a patterned layer of aluminum. After the voltage is turned off, the cathode is removed from the bath, rinsed with an alcohol, for example, the alcohol component of deposition bath 22, allowed to dry in air and baked at a temperature between about 400 and 550°C for from about 10 minutes to 2 hours to convert the hydroxide formed from the charging salt to an oxide.

The field emission cathode 10 produced by the electrophoretic method described above appears uniform on visual inspection. Furthermore, the deposited layer of particles 18 and 19 shows reasonable adhesion. The layer is not dislodged when a finger is wiped across the surface in a procedure referred to as the "finger-wipe" test. As is well known in the art, achieving good adhesion of electrophoretically deposited layers has been a challenging technical problem in the past. Finally field emission cathode 10 exhibits excellent emission characteristics.

The emission characteristics of field emission cathode 10 are measured in a second parallel plate configuration. In one example of a measurement configuration, the cathode 10 is spaced about 150 μm from a phosphor coated transparent conductor of similar shape, which constitutes a counter electrode, here the anode. The cathode 10 and the anode are connected to an appropriate power supply and placed in vacuum of approximately 10<sup>-5</sup> to 10<sup>-6</sup> torr. A positive potential ranging from about 200 to about 1500 V (1.3-10V/μm) is applied to the anode and the emission current is recorded as a function of applied voltage. The emission current for field emission should follow the Fowler-Nordheim equation:

$$\ln (J/E^2) = a(1/E) + b$$

where J is the current density, E is the applied field and a and b are constants. The plot of  $\ln (J/E^2)$  vs 1/E in Fig. 3 for a field emission cathode 10 prepared according to the electrophoretic method described above and measured in the second parallel plate configuration exhibits the linear dependence characteristic of field emission. The phosphors on the anode allow identification of the field emission sites. Field emission cathode 10, according to the present invention, evidences sufficient density of emitting

sites along the edges of conducting substrate 14 that the emission appears continuous. Finally, the emission of cathode 10, as measured in the second parallel plate configuration showed temporal stability. For example, as reported in Example 7 below, cathode 10 exhibited less than a 5% deviation in emission current over an hour.

5           The field emission cathode can be combined with a driving anode and a phosphor coated anode to produce a field emission display. The driving anode is analogous to the gate electrode of conventional field emission cathodes. Using an appropriate pattern of the cathode and gate electrode, desired display characteristics can be achieved. Such a display can easily be scaled to large sizes since the electrophoretic deposition techniques and  
10           equipment can be scaled accordingly to provide a uniform electric field on the cathode electrode during deposition of the emitting material. In contrast, technologies dependent on semiconductor processing techniques to fabricate the cathodes do not scale easily. The methods of electrophoretic deposition of field emission cathode 10 and the characterization of the cathodes so produced are further illustrated in the following  
15           examples.

#### Example 1

##### Comparative Example

1.2 g of Hitachi GP-60S carbon graphite powder in the size range of 0.1-1.0  $\mu\text{m}$  that had been ball milled for 4 hours with 3mm glass beads were added to 300ml of  $10^{-3}$  M  
20            $\text{Mg}(\text{NO}_3)_2$  in isopropyl alcohol (IPA) to produce a deposition bath loaded at 4g/l. A 2.5 x 5 cm patterned aluminum substrate on a glass support was placed in the deposition bath positioned 3 cm from a stainless steel counter electrode. A DC voltage of 200 V was applied for 90 seconds to produce a field emission cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in air and baked at 425°C for 20  
25           minutes. Characteristics of the cathode produced in this and the following examples are listed in Example 8 below.

#### Example 2

##### Comparative Example

30           A loaded deposition bath was prepared as in Example 1 except for the addition of 1% glycerin by volume to the IPA. A 2.5 x 5 cm patterned aluminum substrate on a glass support was placed in the deposition bath positioned 3 cm from a stainless steel counter electrode. A DC voltage of 125 V was applied for 90 seconds to produce a field emission

cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in air and baked at 450°C for 20 minutes.

### Example 3

5

#### Comparative Example

A loaded deposition bath was prepared as in Example 1 except for the addition of 3% water by volume to the IPA. A 2.5 x 5 cm patterned aluminum substrate on a glass support was placed in the deposition bath positioned 3 cm from a stainless steel counter electrode. A DC voltage of 125 V was applied for 90 seconds to produce a field emission cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in air and baked at 450°C for 20 minutes.

### Example 4

#### Comparative Example

15 A loaded deposition bath was prepared as in Example 1 except for the addition of 1% water and 1% glycerin by volume to the IPA. A 2.5 x 5 cm patterned aluminum substrate on a glass support was placed in the deposition bath positioned 3 cm from a stainless steel counter electrode. A DC voltage of 100 V was applied for 90 seconds to produce a field emission cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in air and baked at 450°C for 20 minutes.

### Example 5

Carbon graphite particles as in Example 1 were combined with 0.05  $\mu\text{m}$   $\gamma$ -alumina particles in a ratio of 1:9 carbon to alumina by weight and ball milled as in Example 1. 1 g of mixed particles was added to 300 ml of a deposition bath comprising IPA containing 1 % water and 1% glycerin by volume to produce a deposition bath loaded at 3.33 g/l. A DC voltage of 125 V was applied for 90 seconds to produce a field emission cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in air and baked at 450°C for 20 minutes.

30

### Example 6

Carbon graphite particles as in Example 1 were combined with 0.05  $\mu\text{m}$   $\gamma$ -alumina particles in a ratio of 1:9 carbon to alumina by weight and ball milled as in Example 1. 1 g

of mixed particles was added to 300 ml of a deposition bath comprising IPA containing 3 % water and 1% glycerin by volume to produce a deposition bath loaded at 3.33 g/l. A DC voltage of 125 V was applied for 90 seconds to produce a field emission cathode comprising a 25  $\mu\text{m}$  deposit on the substrate. The cathode was rinsed with IPA, dried in  
 5 air and baked at 450°C for 20 minutes.

#### Example 7

A deposition bath was prepared as in Example 6 except that carbon graphite and  $\gamma$ -alumina particles were combined in a ratio of 2:8 carbon to alumina by weight. Field emission was  
 10 observed from the cathode prepared from this bath at a field strength of  $<2\text{V}/\mu\text{m}$ . Current deviation was less than 5% over an hour.

#### Example 8

The cathodes produced in Examples 1-7 were characterized according to the uniformity of  
 15 the deposit on visual inspection, adhesion as determined by the finger-wipe test and uniformity of emission. Adhesion was considered average if deposited material was not removed down to the conductive substrate. Emission uniformity was judged poor if fewer than 10 separate emission sites per cm were observed along a conductive substrate edge. Observation of 20-40 sites/cm was considered average emission uniformity and continuous  
 20 emission in which no individual sites could be observed was considered exceptional emission uniformity. Results are given in Table 1.

Table 1. Cathode Characteristics

Example	Deposit Uniformity	Adhesion	Emission Uniformity
Example 1 Comparative	Good	average	poor
Example 2 Comparative	Good	average	poor
Example 3 Comparative	Poor	average	poor
Example 4	Good	average	poor

Comparative			
Example 5	Good	average	good
Example 6	Good	better	good
Example 7	good	better	exceptional

Thus it can be seen that the field emission cathode according to the present invention exhibits emission with excellent spatial and temporal stability. The emitting layer is a uniform deposit and has good adhesion to the underlying substrate. It can further  
5 be seen that the method of electrophoretic deposition method according to the present invention provides an efficient process for manufacturing a field emission cathode.

Although the invention has been described with reference to particular examples of field emission cathodes, the description is only an example of the invention's application and should not be taken as a limitation. Various adaptations and combinations of features  
10 of the examples disclosed are within the scope of the invention as defined by the following claims.

CLAIMS

1. A cathode comprising:  
a conductive layer; and  
an emitting layer adjacent to the conductive layer, the emitting layer comprising a  
5 plurality of particles of an electron emitting material and a plurality of particles of  
an insulating material wherein the insulating material has a band gap of greater  
than or equal to about 2 electron volts.
2. The cathode of Claim 1 wherein the emitting particles are separated from each  
10 other by the insulating particles.
3. The cathode of Claim 1 wherein a characteristic size of the particles of insulating  
material is between about one quarter and about one half of a characteristic size of the  
particles of emitting material.  
15
4. The cathode of Claim 1 wherein the emitting material is selected from the group  
consisting of graphite carbon, diamond, amorphous carbon, molybdenum, tin, and silicon.
5. The cathode of Claim 1 wherein the insulating material is selected from the group  
20 consisting of alumina, silicon carbide, titanium oxide, and zirconium oxide.
6. The cathode of Claim 1 wherein the emitting material is graphite carbon, the  
insulating material is  $\gamma$ -alumina, and the fraction of graphite carbon particles is between  
about 5% and 50% by weight of the total weight of graphite carbon particles and  $\gamma$ -alumina  
25 particles.
7. The cathode of Claim 6 wherein the fraction of graphite carbon particles is between  
about 10% and 25% by weight of the total weight of graphite carbon particles and  $\gamma$ -  
alumina particles.  
30
8. The cathode of Claim 7 wherein a characteristic dimension of the graphite carbon  
particles is in the range of about 0.1  $\mu\text{m}$  to about 1.0  $\mu\text{m}$ .

9. A field emitting device comprising the cathode of Claim 1.
10. A method of making a field emitting layer comprising:  
providing a particle loaded deposition bath comprising a plurality of particles of an  
5 electron emitting material, a plurality of particles of an insulating material, a  
hydrophilic alcohol, water, a charging salt, and a dispersant;  
positioning a conducting layer in the loaded deposition bath spaced from a counter  
electrode; and  
applying a voltage between the conducting layer and the counter electrode whereby  
10 the particles of emitting material and particles of insulating material are deposited  
on the conducting layer to produce the field emitting layer.
11. The method of Claim 10 wherein a characteristic size of the particles of insulating  
material is between about one quarter and about one half of a characteristic size of the  
15 particles of emitting material.
12. The method of Claim 10 wherein the emitting material is selected from the group  
consisting of graphite carbon, diamond, amorphous carbon, molybdenum, tin, and silicon.
- 20 13. The method of Claim 10 wherein the insulating material is selected from the group  
consisting of alumina, silicon carbide, titanium oxide, and zirconium oxide.
14. The method of Claim 10 wherein the emitting material is graphite carbon, the  
insulating material is  $\gamma$ -alumina, and the fraction of graphite carbon particles is between  
25 about 5% and 50% by weight of the total weight of graphite carbon particles and  $\gamma$ -alumina  
particles.
15. The method of Claim 14 wherein the fraction of graphite carbon particles is  
between about 10% and 25% by weight of the total weight of graphite carbon particles and  
30  $\gamma$ -alumina particles.
16. The method of Claim 15 wherein a characteristic dimension of the graphite carbon  
particles is in the range of about 0.1  $\mu\text{m}$  to about 1.0  $\mu\text{m}$ .

17. The method of Claim 10 wherein the fraction of water in the deposition bath is from about 1 % to about 30 % by volume.
- 5 18. The method of Claim 10 wherein the charging salt is selected from the group consisting of  $\text{Mg}(\text{NO}_3)_2$ ,  $\text{La}(\text{NO}_3)_2$ , and  $\text{Y}(\text{NO}_3)_2$ .
- 19 The method of Claim 18 wherein the charging salt is present in the deposition bath at a concentration of from about  $10^{-5}$  to about  $10^{-1}$  moles per liter.
- 10 20. The method of Claim 10 wherein the fraction of dispersant in the deposition bath is between about 1 % and 20 % by volume.
21. The method of Claim 20 wherein the dispersant is glycerin.
- 15 22. The method of Claim 10 wherein the total weight of particles per liter of deposition bath is between about 0.01 and 10 grams per liter.
23. A method of making a cathode comprising:  
20 providing a particle loaded deposition bath comprising a plurality of particles of an electron emitting material, a plurality of particles of an insulating material, a hydrophilic alcohol, water, a charging salt, and a dispersant;  
positioning a cathode support in the loaded deposition bath spaced from a counter electrode, the cathode support comprising a conducting layer on an insulating  
25 layer; and  
applying a voltage between the conducting layer and the counter electrode whereby the particles of emitting material and particles of insulating material are deposited on the conducting layer to produce the cathode.
- 30 24. The method of Claim 23 wherein a characteristic size of the particles of insulating material is between about one quarter and about one half of a characteristic size of the particles of emitting material.



25. The method of Claim 23 wherein the emitting material is selected from the group consisting of graphite carbon, diamond, amorphous carbon, molybdenum, tin, and silicon.

26. The method of Claim 23 wherein the insulating material is selected from the group  
5 consisting of alumina, silicon carbide, titanium oxide, and zirconium oxide.

27. The method of Claim 23 wherein the emitting material is graphite carbon, the  
insulating material is  $\gamma$ -alumina, and the fraction of graphite carbon particles is between  
about 5% and 50% by weight of the total weight of graphite carbon particles and  $\gamma$ -alumina  
10 particles.

28. The method of Claim 27 wherein the fraction of graphite carbon particles is  
between about 10% and 25% by weight of the total weight of graphite carbon particles and  
 $\gamma$ -alumina particles.  
15

29. The method of Claim 28 wherein a characteristic dimension of the graphite carbon  
particles is in the range of about 0.1  $\mu\text{m}$  to about 1.0  $\mu\text{m}$ .

30. The method of Claim 23 wherein the fraction of water in the deposition bath is  
20 from about 1 % to about 30 % by volume.

31. The method of Claim 23 wherein the charging salt is selected from the group  
consisting of  $\text{Mg}(\text{NO}_3)_2$ ,  $\text{La}(\text{NO}_3)_2$ , and  $\text{Y}(\text{NO}_3)_2$ .

25 32. The method of Claim 30 wherein the charging salt is present in the deposition bath  
at a concentration of from about  $10^{-5}$  to about  $10^{-1}$  moles per liter.

33. The method of Claim 23 wherein the fraction of dispersant in the deposition bath is  
between about 1 % and 20 % by volume.  
30

34. The method of Claim 33 wherein the dispersant is glycerin.

35. The method of Claim 23 wherein the total weight of particles per liter of deposition bath is between about 0.01 and 10 grams per liter.

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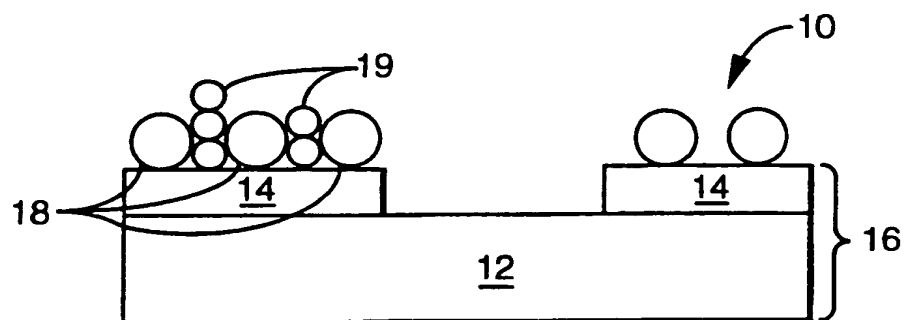


FIG. 1a

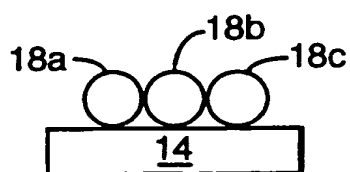


FIG. 1b

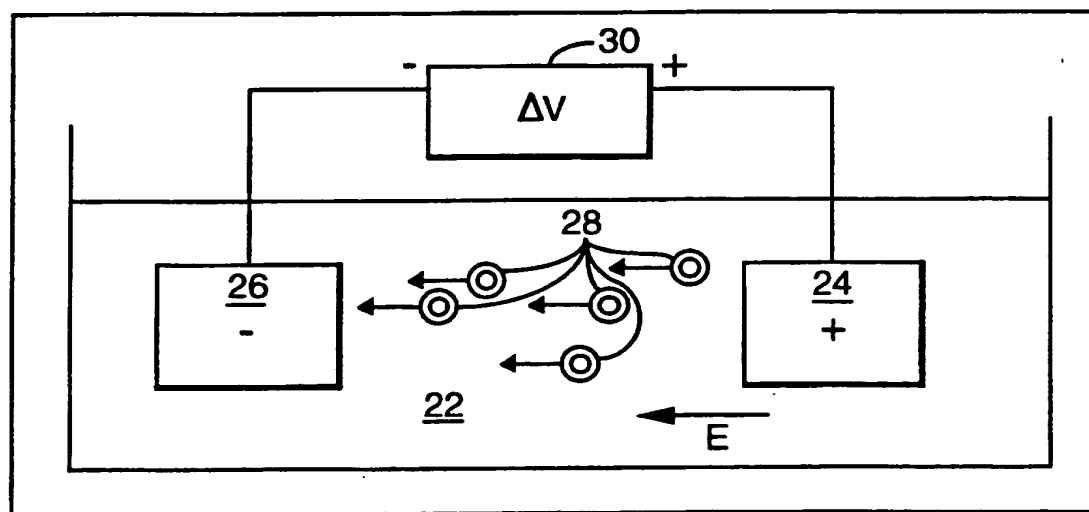


FIG. 2

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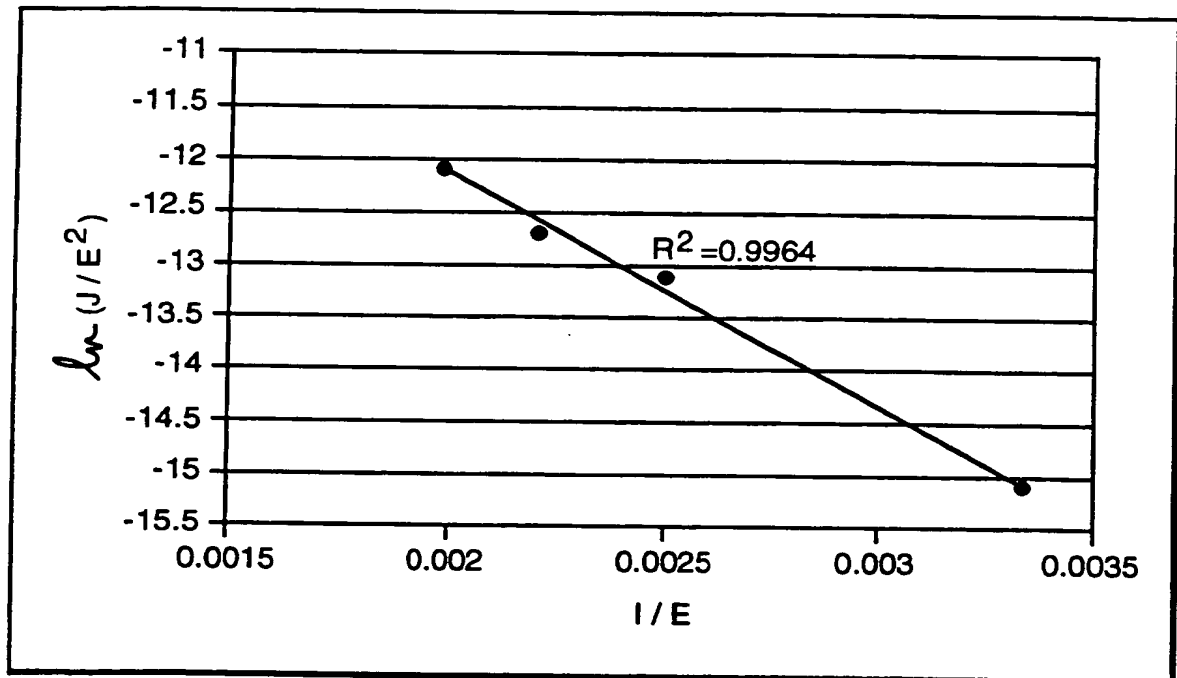


FIG. 3

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US00/22076**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) : H01J 1/02, 1/14, 19/06, 9/04, 9/12

US CL : 313/310, 309, 346R: 445/50, 51

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 313/310, 309, 346R: 445/50, 51

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
NONEElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
NONE**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- A	US 4,663,559 A (CHRISTENSEN) 05 May 1987 (05.05.1987), col. 9, line 14 - col. 13, line 53.	1-2, 4-5, 9 ----- 3, 6-8, 10-35
Y,P	US 6,084,338 A (BOJKOV et al) 04 July 2000 (04.07.2000), col. 2, lines 59-65.	1-2, 4-5, 9
Y,P	US 6,097,139 A (TUCK) 01 August 2000 (01.08.2000), col. 3, line 10-col. 6, line 60.	1-2, 4-5, 9

☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" Document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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"L" Document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" Document referring to an oral disclosure, use, exhibition or other means	
"P" Document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 12 DECEMBER 2000	Date of mailing of the international search report (05.01.2001)
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